

NOTE: Keep this document for your records

MONTH 1

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 2

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 3

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

MONTH 4

Week 1	Week 2	Week 3	Week 4	Week 5

Water

Strainer

Collet

Daily Procedures:

- Check tool wear
- Turn OFF the mill
- Wipe the milling chamber dry
- Clean debris from chamber
- Leave the lid open

Weekly or 3hrs Milling:

- Clean water tank w/warm water
- Dry internal mill areas
- Clean strainer
- Replace fluids (water, coolant)

Every 2 Weeks or 9hrs Milling:

- Clean nozzle cap

Every Month or 18hrs Milling:

- Clean collet & collet shaft*
- *verify all internal aspects have been thoroughly cleaned

QUESTIONS?

Contact Support @ 800.537.6070

NOTE: Material types and heavy use will increase the maintenance frequency!